

Action code: **WHEN CONVENIENT**

**Guiding Overhaul Intervals**  
Updated Tables

SL2017-643/SRJ  
March 2017

This Service Letter replaces  
SL2009-509/SBJ

**Concerns**

Owners and operators of MAN B&W two-stroke marine diesel engines. Type: ME-GI, ME/ME-C, ME-B and MC/MC-C.

**Summary**

Overhaul intervals and expected service life of engine components on two-stroke low speed engines with high topland pistons.

Dear Sirs

Based on the latest service experience and engine development we are pleased to issue a revised version of the Guiding Overhaul Intervals tables. The guiding overhaul intervals apply to electronically controlled ME type engines, dual fuel ME-GI type engines, and mechanically controlled MC types engines.

Note that the intervals given in the tables apply only to engines with so-called high topland pistons. High topland pistons are designed with a significantly higher topland than ringland.

Longer overhaul intervals can be obtained with a condition-based overhaul strategy. The means to obtain and document this are described in SL07-483/HRR.

In addition, it must be noted that the application of, for example, WHR, EGB, EGR and SCR will affect the heat load on the combustion chamber components. The above factors as well as fuel qualities may have an impact on the overhaul intervals of especially, but not exclusively, the exhaust valve parts.

Please direct any inquiries and questions regarding the overhaul tables and condition-based overhaul to our:

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Yours faithfully



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## ME-GI Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks		
Cylinder liner	Bore sizes	Bore sizes	Check the overall cylinder condition through the scavenge ports at least once a month.		
	95-80	24,000		95-80	80,000
	70-45	16,000		70-65	70,000
Piston rings	Bore sizes	Bore sizes			
	95-80	24,000		95-80	24,000
	70-45	16,000		70-45	16,000
Piston crown	Bore sizes	Bore sizes	Pressure test at every 2nd piston overhaul, recondition/rechrome when required (typically every 24-32,000 hours). Piston crown can be reconditioned by welding-up twice.		
	95-80	24,000		95-80	72,000
	70-45	16,000		70-45	48,000
Stuffing box	Bore sizes	Bore sizes	Overhaul follows the piston rings overhaul but can be extended based on observations.		
	95-80	24,000		95-80	48,000
	70-45	16,000 check lamellas		70-45	32,000 renew lamellas
Exhaust valve spindle and bottom piece (cage)	Bore sizes	Bore sizes	<sup>1)</sup> <u>First inspection</u> Condition checking of air spring according to the instruction manual. Inspection of spindles and seats. Maximum burn-off rate of spindle disc underside to be estimated and calculated for lifetime of spindle.  <sup>2)</sup> <u>Subsequent inspections</u> Condition checking and complete overhaul of exhaust valve. For Dura-/Nimonic spindle possible rewelding up to three times during lifetime. Usually only light grinding of seats is required at subsequent inspections.		
	95-60			95-60	96,000
	First inspection <sup>1)</sup>	6,000		50-45	64,000
	Subsequent inspections <sup>2)</sup>	24,000		To be obtained for DuraSpindle and Nimonic valve with reconditioning of seat and possible rewelding of disk underside.	
	Bore sizes				
	50-45				
First inspection <sup>1)</sup>	6,000				
Subsequent inspections <sup>2)</sup>	16,000				
Exhaust actuator	24,000 based on engine observations		64,000	Lifetime can deviate due to cavitation.	
Exhaust valve high pressure pipe	24,000		64,000	Lifetime can deviate due to cavitation.	
Main hydraulic pump	32,000		96,000	Check and replace hydrostatic bearings during overhaul. Check and replace cylinder set and piston if required.	
Proportional valve for main hydraulic pump			20,000	Replace valve after 20,000 hours.	
Pressure relief valve for main hydraulic pumps	40,000		96,000	Replace sealings during overhaul.	
FIVA	32,000		64,000	Check and replace if required.	
ELVA	32,000		64,000	Check and replace if required.	
ELFI valve	32,000		64,000	Check and replace if required.	



## ME-GI Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks
Standard fuel valves (except 10.2 engines):	8,000 depending on fuel quality	Valve nozzle 8,000 Spindle guide 16,000 Non-return valve 16,000 Spring 32,000 Thrust spindle 16,000 Foot 32,000 Spring pack 16,000 Holder 32,000 Head 32,000	Check components and replace if required. Change O-rings. For fuel valves tightened by torque (without spring packs): Clean threads on studs and ensure smooth operation of nut – otherwise replace nut and/or fuel valve stud.
Fuel valves of latest design (10.2 engines and engines with updated fuel valve design with guide rings).	8,000 depending on fuel quality	Valve nozzle 8,000 Spindle guide 16,000 Non-return valve 16,000 Spring 32,000 Thrust spindle 16,000 Foot 32,000 Spring pack 16,000 Guide rings 16,000 Back-up ring 16,000 Holder 48,000 Head 48,000	Check components and replace if required. Change O-rings, back-up ring and guide rings.
Fuel oil pressure booster	32,000 based on engine observations	Replace or recondition 64,000	Change piston rings on hydraulic piston and suction valve at overhaul.
Fuel oil booster throttle valve	Inspection of seat and spring 16,000	32,000	
Suction valve	8,000	16,000	Check for wear on seat and conical ring.
LDCL pump seals		32,000	Change seals if required.
Cylinder cover		96,000	Check for burned grooves at fuel valve nozzle holes. Weld-up if required, up to 2-3 times during service life.
Starting valve	12,000	96,000	
Cylinder lubricator	24,000	96,000	Check timing and adjustment.
Crosshead bearings Main bearings Crank bearings Thrust bearings	Check clearances and crankshaft deflection once a year. Check bearing edges by wire gauges once a year	64,000 96,000 96,000 96,000	Do not open bearings unless bearing material fragments fall out or other bearing inspection measures indicate so.
Tie rods including bracing screws	Tighten rods and screws once a year	Engine lifetime	
Holding down bolts	Tighten once a year	Engine lifetime	
Turbocharger	According to manufacturer's recommendations.	According to manufacturer's recommendations.	According to manufacturer's recommendations.
Air cooler(s)	Cleaning: based on engine observations	45,000 or according to manufacturer's recommendations	Clean before differential pressure has increased 50% compared to sea trial value.
Flaps and butterfly valves in scavenge air receiver	Check movement at every scavenge port inspection.	48,000	Periods with slow steaming may reduce lifetime



## ME-GI Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks
Various fuel and lubricating oil filters	Cleaning: based on engine observations		
Lubricating oil bottom tank	Cleaning 32,000		Typically done at 5 years docking.
Chains	Retighten chains 3,000-4,000 every six months	96,000	New or overhauled chains to be checked/re-tightened after 500, 1,500 hours.
Gear wheel drive for hydraulic pumps	First inspection 500 Subsequent inspections 6,000	Gear wheel Engine lifetime Gear wheel bearings 96,000	
Accumulators on HPS and HCU	N2 pressure 2,000 Rubber membranes 32,000	Engine lifetime	Replace membranes after 5 years.
Hydraulic hoses		32,000	Replace after 5 years.
MPC, MOP A, MOP B	Visual inspection 6,000	64,000	Replace if failing.
Angle encoder	Visual inspection 6,000	64,000	Replace if failing.
Angle encoder amplifiers	Visual inspection 6,000	64,000	Replace if failing.
Fuel booster sensor	Visual inspection 6,000	64,000	Replace if failing.
Exhaust valve sensor	Visual inspection 6,000	64,000	Replace if failing.
Marker sensor	Visual inspection 6,000	64,000	Replace if failing.
Cables	Visual inspection 6,000	96,000	
Gas injection valve nozzle	4,000	Valve nozzle 8,000 Spindle guide 16,000	Check and replace if required.
Control oil pipe arrangement	32,000	Engine lifetime	Replace static O-rings at overhaul.
Non-return valve	16,000	Replace or overhaul 32,000	Check spring and seat.
Window valve High-pressure gas seal	8,000	16,000	Pressure – and function test. Replace at overhaul. Replace sealing at overhaul.
Sealing oil pump N2 accumulator filter	N2 pressure 2,000 Rubber membranes 32,000	96,000	Replace membranes after 5 years.
LPS booster pump seals		32,000	Change seals when required.
Blow-off valve	32,000	64,000	
Purge valve	32,000	64,000	
Resume valve	32,000	64,000	
ELWI	32,000	64,000	
ELGI	32,000	64,000	
Gas channel pressure sensor		64,000	Replace if failing.
Chain pipe	16,000	32,000	Check for oil in outer pipe.
Gas block Non-return valve Accumulator	8,000 2,000	Engine lifetime	Check insitu for gas tightness. Replace membrane after 5 years.



## ME/ME-C Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks		
Cylinder liner	Bore sizes	Bore sizes	Check the overall cylinder condition through the scavenge ports at least once a month.		
	98-80	24,000		98-90	80,000
	70-50	16,000		80-65	70,000
				60-50	60,000
Piston rings	Bore sizes	Bore sizes			
	98-80	24,000		98-80	24,000
	70-50	16,000		70-50	16,000
Piston crown	Bore sizes	Bore sizes	Pressure test at every 2nd piston overhaul, recondition/rechrome when required (typically every 24-32,000 hours). Piston crown can be reconditioned by welding-up twice.		
	98-90	24,000		98-90	80,000
	70-50	16,000		80-65	70,000
				60-50	60,000
Stuffing box	Bore sizes		32,000		
	98-80	24,000	32,000		
	70-50	16,000	renew lamellas		
					check lamellas
Exhaust valve spindle and bottom piece (cage)	Bore sizes	Bore sizes	<sup>1)</sup> <u>First inspection</u> Condition check of air spring according to Instruction manual. Inspection of spindle and seats. Max burn-off rate of spindle disc underside to be estimated and calculated for lifetime of spindle.  <sup>2)</sup> <u>Subsequent inspection</u> Condition check and complete overhaul of exhaust valve. For Dura/Nimonic spindle possible rewelding up to three times during lifetime. Usually only light grinding of seats is required at subsequent inspections.		
	98-50			98-60	96,000
	First inspection <sup>1)</sup>	6,000		Bore size	
	Bore sizes			50	64,000
	98-60			To be obtained for DuraSpindle and Nimonic valve with reconditioning of seat and possible re-welding of disk underside	
	Subsequent inspections <sup>2)</sup>	24,000			
Bore size					
50					
Subsequent inspections <sup>2)</sup>	16,000				
Exhaust actuator	24,000 based on engine observations		64,000	Lifetime can deviate due to cavitation.	
Exhaust valve high-pressure pipe	24,000		64,000	Lifetime can deviate due to cavitation.	
Main hydraulic pump	32,000	Engine lifetime		Check and replace hydrostatic bearings at overhaul. Check and replace cylinder set and piston if required.	
Proportional valve for main hydraulic pump			20,000	Replace valve after 20,000 hours.	
Pressure relief valve for main hydraulic pumps	40,000	Engine lifetime		Replace sealings at overhaul.	



## ME/ME-C Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks
Standard fuel valves (except 10.2 engines)	8,000 depending on fuel quality	Valve nozzle 8,000 Spindle guide 16,000 Non-return valve 16,000 Spring 32,000 Thrust spindle 16,000 Foot 32,000 Spring pack 16,000 Holder 32,000 Head 32,000	Check components and replace if required. Change O-rings. For fuel valves tightened by torque (without spring packs): clean threads on studs and ensure smooth operation of nut – otherwise replace nut and/or fuel valve stud.
Fuel valves of latest design (10.2 engines and engines with updated fuel valve design with guide rings)	8,000 depending on fuel quality	Valve nozzle 8,000 Spindle guide 16,000 Non-return valve 16,000 Spring 32,000 Thrust spindle 16,000 Foot 32,000 Spring pack 16,000 Guide rings 16,000 Back-up ring 16,000 Holder 48,000 Head 48,000	Check components and replace if required. Change O-rings, back-up ring and guide rings.
Fuel oil pressure booster	32,000 based on engine observations	64,000 replace or recondition	Change piston rings on hydraulic piston and suction valve at overhaul.
Suction valve	8,000	16,000	Check for wear at seat and conical ring.
Cylinder cover		96,000	Check for burned grooves at fuel valve nozzle holes. Weld-up if required, up to 2-3 times during service life.
Starting valve	12,000	96,000	
Cylinder lubricator	24,000	96,000	Check timing and adjustment.
Crosshead bearings Main bearings Crank bearings Thrust bearings	Check clearances and crankshaft deflection: once a year  Check bearing edges by wire gauges: once a year	64,000 96,000 96,000 96,000	Do not open bearings unless bearing material fragments fall out or other bearing inspection measures indicate so.
Tie rods including bracing screws	Tighten rods and screws: once a year	Engine lifetime	
Holding down bolts	Tighten: once a year	Engine lifetime	
Turbocharger	According to manufacturer's recommendations.	According to manufacturer's recommendations.	According to manufacturer's recommendations.
Air cooler(s)	Cleaning: based on engine observations	45,000 or according to manufacturer's recommendations	Clean before differential pressure has increased 50% compared to sea trial value.
Flaps and butterfly valves in scavenge air receiver	Check movement at every scavenge port inspection	48,000	Periods with slow steaming may reduce lifetime



## ME/ME-C Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks
Various fuel and lubricating oil filters	Cleaning: based on engine observations		
Lubricating oil bottom tank	Cleaning 32,000		Typically done at 5-year docking.
Chains	Retighten chains every six months 3,000-4,000	96,000	New or overhauled chains to be checked/retightened after 500, 1,500 hours.
Gear wheel drive for hydraulic pumps	First inspection Subsequent inspections 500 6,000	Gear wheel Gear wheel bearings Engine lifetime 96,000	
Accumulators on HPS and HCU	N2 pressure Rubber membranes 2,000 32,000	Engine lifetime	Replace membranes after 5 years.
Hydraulic hoses		32,000	Replace after 5 years.
MPC, MOP A, MOP B	Visual inspection 6,000	64,000	Replace if failing.
CCU and ACU amplifiers	Visual inspection 6,000	64,000	Replace if failing.
LVDT and LDI hydraulic pump amplifiers	Visual inspection 6,000	64,000	Replace if failing.
Fuel booster sensor	Visual inspection 6,000	64,000	Replace if failing.
Exhaust valve sensor	Visual inspection 6,000	64,000	Replace if failing.
Angle encoder	Visual inspection 6,000	64,000	Replace if failing.
Marker sensor	Visual inspection 6,000	64,000	Replace if failing.
Cables	Visual inspection 6,000	96,000	



## ME-B Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks		
Cylinder liner	Bore sizes 60-50 46-35	16,000 12,000	Bore sizes 60-46 40-35	60,000 50,000	Check the overall cylinder condition through the scavenge ports at least once a month.
Piston rings	Bore sizes 60-50 46-35	16,000 12,000	Bore sizes 60-35	16,000	
Piston crown	Bore sizes 60-50 46-35	16,000 12,000	Bore sizes 60-46 40-35	60,000 50,000	Pressure test at every 2nd piston overhaul, recondition/rechrome when required (typically every 24-32,000 hours). Piston crown can be reconditioned by welding-up twice.
Stuffing box	Bore sizes 60-50 46-35	16,000 12,000 check lamellas	Bore sizes 60-50 46-35	32,000 24,000 renew lamellas	
Exhaust valve spindle and bottom piece (cage)	Bore sizes 60-35 First inspection <sup>1)</sup>  Bore sizes 50-35 Subsequent inspections <sup>2)</sup>  Bore size 60 Subsequent inspections <sup>2)</sup>	6,000  16,000  24,000	Bore size 60 DuraSpindle or Nimonic exhaust valve  Bore sizes 50-35 DuraSpindle exhaust valve  To be obtained for DuraSpindle and Nimonic valve with reconditioning of seat and possible re-welding of disk underside	96,000  64,000	<sup>1)</sup> <u>First inspection</u> Condition check of air spring according to Instruction manual. Inspection of spindle and seats. Max burn-off rate of spindle disc underside to be estimated and calculated for lifetime of spindle.  <sup>2)</sup> <u>Subsequent inspections</u> Condition check and complete overhaul of Exhaust valve. For Dura/Nimonic spindle possible rewelding up to 3 times during lifetime. Usually only light grinding of seats is required at subsequent inspections.
Exhaust actuator		24,000 based on engine observations		64,000	Lifetime can deviate due to cavitation.
Exhaust valve high pressure pipe		24,000		64,000	Lifetime can deviate due to cavitation.
Main hydraulic pump		32,000	Engine lifetime		Check and replace hydrostatic bearings at overhaul. Check and replace cylinder set and piston if required.
Proportional valve for main hydraulic pump				20,000	Replace valve after 20,000 hours.
Pressure relief valve for main hydraulic pumps		40,000	Engine lifetime		Replace sealings at overhaul.
ELFI valve		32,000		64,000	Check and replace if required.





## ME-B Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks
Standard fuel valves (except 10.2 engines)	8,000 depending on fuel quality	Valve nozzle 8,000 Spindle guide 16,000 Non-return valve 16,000 Spring 32,000 Thrust spindle 16,000 Foot 32,000 Spring pack 16,000 Holder 32,000 Head 32,000	Check components and replace if required. Change O-rings. For fuel valves tightened by torque (without spring packs): clean threads on studs and ensure smooth operation of nut – otherwise replace nut and/or fuel valve stud.
Fuel valves of latest design (10.2 engines and engines with updated fuel valve design with guide rings)	8,000 depending on fuel quality	Valve nozzle 8,000 Spindle guide 16,000 Non-return valve 16,000 Spring 32,000 Thrust spindle 16,000 Foot 32,000 Spring pack 16,000 Guide rings 16,000 Back-up ring 16,000 Holder 48,000 Head 48,000	Check components and replace if required. Change O-rings, back-up ring and guide rings.
Fuel oil pressure booster	32,000 based on engine observations	64,000 replace or recondition	Change piston rings on hydraulic piston and suction valve at overhaul.
Suction valve	8,000	16,000	Check for wear at seat and conical ring.
Cylinder cover		96,000	Check for burned grooves at fuel valve nozzle holes. Weld-up if required, up to 2-3 times during service life.
Starting valve	12,000	96,000	
Cylinder lubricator	24,000	96,000	Check timing and adjustment
Crosshead bearings Main bearings Crank bearings Thrust bearings	Check clearances and crankshaft deflection: once a year  Check bearing edges by wire gauges: once a year	64,000 96,000 96,000 96,000	Do not open bearings unless bearing material fragments fall out or other bearing inspection measures indicate so.
Tie rods including bracing screws	Tighten rods and screws: once a year	Engine lifetime	
Holding down bolts	Tighten: once a year	Engine lifetime	
Turbocharger	According to manufacturer's recommendations.	According to manufacturer's recommendations.	According to manufacturer's recommendations.
Air cooler(s)	Cleaning: based on engine observations	45,000 or according to manufacturer's recommendations	Clean before differential pressure has increased 50% compared to sea trial value.
Flaps and butterfly valves in scavenge air receiver	Check movement at every scavenge port inspection.	48,000	Periods with slow steaming may reduce lifetime



## ME-B Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks
Various fuel and lubricating oil filters	Cleaning: based on engine observations		
Lubricating oil bottom tank	Cleaning: 32,000		Typically done at 5-year docking.
Chains	Retighten chains: 3,000-4,000 every six months	96,000	New or overhauled chains to be checked/retightened after 500, 1,500 hours.
Accumulators on HPS and HCU	N2 pressure 2,000 Rubber membranes 32,000	Engine lifetime	Replace membranes after 5 years.
Hydraulic hoses		32,000	Replace after 5 years.
Angle encoder	Visual inspection 6,000	64,000	Replace if failing.
Marker sensor	Visual inspection 6,000	64,000	Replace if failing.
MPC, MOP A, MOP B	Visual inspection 6,000	64,000	Replace if failing.
Cables	Visual inspection 6,000	96,000	Replace if failing.



## MC/MC-C Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks		
Cylinder liner	Bore sizes	Bore sizes	Check the overall cylinder condition through the scavenge ports at least once a month.		
	98-50	16,000		98-90	80,000
	46-26	12,000		80-70	70,000
				60-50	60,000
				46-35	50,000
		26	40,000		
Piston rings	Bore sizes	Bore sizes			
	98-50	16,000	98-50	16,000	
	46-26	12,000	46-26	12,000	
Piston crown	Bore sizes	Bore sizes	Pressure test at every 2nd piston overhaul, recondition/rechrome when required (typically every 24-32,000 hours). Piston crown can be reconditioned by welding-up twice.		
	98-50	16,000		98-90	80,000
	46-26	12,000		80-70	70,000
				60-50	60,000
				46-35	50,000
		26	40,000		
Stuffing box	Bore sizes	Bore sizes			
	98-50	16,000	98-50	32,000	
	46-26	12,000	46-26	24,000	
	check lamellas		renew lamellas		
Exhaust valve spindle and bottom piece (cage)	Bore sizes	Bore sizes	<sup>1)</sup> <u>First inspection</u> Condition check of air spring according to Instruction manual. Inspection of spindle and seats. Max. burn-off rate of spindle disc underside to be estimated and calculated for lifetime of spindle.  <sup>2)</sup> <u>Subsequent inspection</u> Condition check and complete overhaul of exhaust valve. For Dura/Nimonic spindle possible rewelding up to three times during lifetime. Usually only light grinding of seats is required at subsequent inspections.		
	98-35			98-60	
	First inspection <sup>1)</sup>	6,000		DuraSpindle or Nimonic exhaust valve	96,000
	Bore sizes			Bore sizes	
	98-60			50-35	
Subsequent inspections <sup>2)</sup>	24,000	DuraSpindle exhaust valve	64,000		
Bore sizes		To be obtained for DuraSpindle and Nimonic valve with reconditioning of seat and possible re-welding of disk underside.			
50-35					
Subsequent inspections <sup>2)</sup>	16,000				
Exhaust actuator	24,000 based on engine observations		64,000	Lifetime can deviate due to cavitation.	
Exhaust valve high pressure pipe	24,000		64,000	Lifetime can deviate due to cavitation.	
Standard fuel valves (except 10.2 engines)	8,000	Valve nozzle	8,000	Check components and replace if required. Change O-rings.  For fuel valves tightened by torque (without spring packs): clean threads on studs and ensure smooth operation of nut – otherwise replace nut and/or fuel valve stud.	
	depending on fuel quality	Spindle guide	16,000		
		Non-return valve	16,000		
		Spring	32,000		
		Thrust spindle	16,000		
		Foot	32,000		
		Spring pack	16,000		
		Holder	32,000		
		Head	32,000		



## MC/MC-C Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks		
Fuel valves of latest design (10.2 engines and engines with updated fuel valve design with guide rings)	8,000	Valve nozzle	8,000	Check components and replace if required.  Change O-rings, back-up ring and guide rings.	
	depending on fuel quality	Spindle guide	16,000		
		Non-return valve	16,000		
		Spring	32,000		
		Thrust spindle	16,000		
		Foot	32,000		
		Spring pack	16,000		
		Guide rings	16,000		
		Back-up ring	16,000		
		Holder	48,000		
		Head	48,000		
Fuel pump plunger and barrel, suction valve, puncture valve and shock absorber	16,000	Renew or recondition	40,000	Change sealing rings on barrel, plunger, puncture valve and suction valve.	
	8,000 for suction valve and puncture valve				
Cylinder cover			96,000	Check for burned grooves at fuel valve nozzle holes. Weld-up if required, up to 2-3 times during service life.	
Starting valve, safety valve and indicator cock	12,000		96,000		
Alpha Lubricator	Check/refill accumulators	8,000	96,000		
	Overhaul lubricators	32,000			
Crosshead bearings	Check clearances and crankshaft deflection: once a year  Check bearing edges by wire gauges: once a year		64,000	Do not open bearings unless bearing material fragments fall out or other bearing inspection measures indicate so.	
Main bearings			96,000		
Crank bearings			96,000		
Thrust bearings			96,000		
					96,000
Roller guide for fuel pump and exhaust valve	Check condition in situ	1,500	Engine lifetime	Check running surfaces and free rotation of roller.	
Chains	Tighten chains: every six months	3,000-4,000	96,000	New or overhauled chains to be checked/retightened after 500, 1,500 hours.	
Chain wheels and rubber guide bars	Visual inspection	3,000-4,000	Chain wheels	96,000	First inspections and retightenings after 500, 1,000 and 1,500 hours in total service.
			Guide bars	32,000	
Reversing and regulating gear	Check moving parts	3,000-4,000	Engine lifetime	Pneumatic/hydraulic governor: oil change every 4,000 hours.	
Tie rods including bracing screws	Tighten rods and screws: once a year		Engine lifetime		
Holding down bolts	Tighten: once a year		Engine lifetime		
Turbocharger	According to manufacturer's recommendations.		According to manufacturer's recommendations.	According to manufacturer's recommendations.	



## MC/MC-C Engines Guiding Overhaul Intervals and Expected Service Life

Component	Overhaul interval (hours)	Expected service life (hours)	Remarks
Air cooler(s)	Cleaning: based on engine observations	45,000	Clean before differential pressure has increased 50% compared to sea trial value.
Flaps and butterfly valves in scavenge air receiver	Check movement at every scavenge port inspection.	48,000	Periods with slow steaming may reduce lifetime
Various fuel and lubricating oil filters. Camshaft filters and TCS filters, if any	Cleaning: based on engine observations		
Lubricating oil bottom tank	Cleaning: 32,000		Typically done at 5-year docking.