

**Updated: February 2025**

The bulletins Four-stroke Pielstick are available via mail request to [primeserv.technical-france@man-es.com](mailto:primeserv.technical-france@man-es.com)

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<b>BS480276-00</b>	<b>Cams replacement</b> PA 4 185, PA 4 200, PA 5, PA 6 CS, PA 6 CL, PA 6 B ph1, PA 6 B ph4, PC 2-2, PC 2-5, PC 2-6, PC 2-6 B, PC 2-6 B 600, PC 20, PC 3, PC 4-1, PC 4-2, PC 4-2 B
<b>BS480255-00</b>	<b>Use of tightening torque tables</b> PA 4 185, PA 4 200, PA 5, PA 6 CS, PA 6 CL, PA 6 B ph1, PA 6 B ph4
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<b>BS480227-03</b>	<b>Camwear of the crankshaft journal - Evolution of connecting rods, shell (interrupted oil groove)</b> PA 4 185, PA 4 200, PA 5, PA 6 CS, PA 6 CL, PA 6 B ph1, PA 6 B ph4, PC 2-2, PC 2-5, PC 2-6, PC 2-6 B, PC 2-6 B 600, PC 20, PC 3, PC 4-1, PC 4-2, PC 4-2 B
<b>BS480142-07</b>	<b>PC 20 tightening torque table</b> PC 20
<b>BS456546-04</b>	<b>PA4 L 185 tightening torque table</b> PA 4 185
<b>BS453131-04</b>	<b>PA5 tightening torque table</b> PA 5
<b>BS452887-10</b>	<b>PA4 V 185 tightening torque table</b> PA 4 185
<b>BS452701-05</b>	<b>PC2-6 L tightening torque table</b> PC 2-6
<b>BS451121-17</b>	<b>PA4 V 200 tightening torque table</b> PA 4 200

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<b>BS449882-15</b>	<b>PC2-6 V (“B” and “C” type Crankcase) tightening torque table</b> PC-2-6
<b>BS449243-23</b>	<b>PA6 V and L 280 - Navies Applications - tightening torque table</b> PA 6 CS
<b>BS441813-09</b>	<b>PC2-5 L (Crankshaft of <math>\varnothing 285</math>) tightening torque table</b> PC 2-5
<b>BS437695-14</b>	<b>PC4-1 tightening torque table</b> PC 4-1
<b>BS430156-22</b>	<b>PC-5 L (Crankshaft of <math>\varnothing 315</math>) (Walded crankcase) tightening torque table</b> PC 2-5
<b>BS423059-19</b>	<b>PC3 tightening torque table</b> PC 3
<b>BS421049-11</b>	<b>PC2-2/ PC2-3 tightening torque table</b> PC 2-2