

Updated: September 2024

SL No.	Title
	Engine types
SL2024-760	Pitch feedback arrangement Mk. 5 propeller
SL2024-759	Hydraulic tools - High pressure pump Mk. 5 propeller delivered after Medio 2020
SL2024-755	Engine overspeed shutdown system (Replaces SL2023-750) Marine: L21/31, L27/38 Stationary: L21/31S, L27/38S, V28/32S Propulsion: L21/31, L27/38 Dual Fuel: L23/30DF, L28/32DF
SL2024-753	Update of fuel valve opening pressure Marine: L27/38 Stationary: L27/38S
SL2023-750	Engine overspeed shutdown system Replaced by SL2024-755
SL2023-740	Overspeed Marine: L16/24, L21/31, L27/38, L23/30H, L23/30H Mk2, L23/30H Mk3, L28/32H Stationary: L16/24S, L21/31S, L27/38S, L23/30S, L28/32S, V28/32H, V28/32S Propulsion: L21/31, L27/38, L23/30A, L28/32A, V28/32A Dual Fuel: L23/30DF, L28/32DF
SL2023-734	Local monitoring control and safety, LMCS base module 2 replacement Propulsion: L21/31, L27/38, AMG-EV gearboxes
SL2022-724	Inlet and exhaust valve issues when operating on low-sulphur fuels Marine: L16/24, L21/31, L27/38, L23/30H, L28/32H Stationary: L21/31S, L27/38S, L23/30S, L28/32S, V28/32S, V28/32H Propulsion: L21/31, L27/38, L23/30A, V23/30A, L28/32A, V28/32A
SL2022-721	Excessive wear on the locking keys of crankshaft thrust bearing Marine: L27/38 Stationary: L27/38S Propulsion: L27/38
SL2021-719	Cleaning of fuel injection nozzles Marine: L16/24, L21/31, L27/38, L23/30H, L23/30H Mk2, L23/30H Mk3, L28/32H Stationary: L16/24S, L21/31S, L27/38S, L23/30S, L28/32S, V28/32H, V28/32S Propulsion: L21/31, L27/38, L23/30A, L28/32A, V28/32A Not applicable for Dual Fuel engines
SL2021-718	Overspeed incident with disintegrated flywheel – Updated information L23/30 and L28/32 GenSet & Propulsion all versions incl. A/H/S/DF
SL2021-716	Reaming of valve guide after replacement Marine: L16/24, L21/31, L27/38, L23/30H, L23/30H Mk2, L23/30H Mk3, L28/32H Stationary: L16/24S, L21/31S, L27/38S, L23/30S, L28/32S, V28/32H, V28/32S Propulsion: L21/31, L27/38, L23/30A, L28/32A, V28/32A Dual Fuel: L23/30DF, L28/32DF

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SL2021-713	Removal and re-installation of drive end hub on the crankshaft Marine: L21/31 Stationary: L21/31S Propulsion: L21/31
SL2021-712	Inspection of valve roller guide Marine: L16/24, L21/31 Stationary: L16/24S, L21/31S Propulsion: L21/31
SL2021-711	New PCU card for AT2000 AT2000 remote control system
SL2021-710	New procedure for honing of cylinder liners Marine: L16/24, L21/31, L27/38, L23/30H, L28/32H Stationary: L16/24S, L21/31S, L27/38S, L23/30S, L28/32S, V28/32H, V28/32S Propulsion: L21/31, L27/38, L23/30A, L28/32A, V28/32A Dual Fuel: L23/30DF, L28/32DF
SL2020-706	Fretting in main bearing bore (Replaces SL2017-645/JNN) Marine: L21/31, L27/38, L23/30H, L28/32H Stationary: L21/31S, L27/38S, L23/30S, L28/32S, V28/32S, V28/32H Propulsion: L21/31, L27/38, L23/30, L23/30A, V23/30, V23/30A, L28/32, L28/32A, V28/32, V28/32A Dual Fuel: L23/30DF, L28/32DF
SL2020-704	Inventory of hazardous materials MAN B&W two-stroke and MAN four-stroke diesel engines
SL2020-702	Overspeed incident with disintegrated flywheel L23/30 and L28/32 GenSet & Propulsion
SL2020-700	Retrofitting of PLC (Replaces SL2012-564/JXN) L16/24, L21/31, L23/30H, L27/38, L28/32H, V28/32H, V28/32S, L32/40
SL2020-696	Inlet pressure settings for air starters Marine: L27/38, L23/30H Mk3 Stationary: L27/38S, L23/30S Mk3 Propulsion: L28/32A, L27/38 Dual Fuel: L23/30DF, L28/32DF
SL2020-691	Fretting marks on piston crown and skirt assembly surfaces Marine: L16/24, L21/31, L27/38, L23/30H Mk3 Stationary: L16/24S, L21/31S, L27/38S, L23/30S Propulsion: L21/31, L27/38 Dual Fuel: L23/30DF, L28/32DF, V28/32D
SL2019-683	New release of spare part plate for engine safety filter Marine: L16/24, L21/31, L27/38, L23/30H/DF, L28/32H/DF Stationary: L16/24S, L21/31S, L27/38S, L23/30S, L28/32S V28/32H, V28/32S
SL2019-680	Hydraulic tightening pressure for connecting rod L23/30 series, GenSet
SL2019-679	Propeller Maintenance Concept VBS MK3 and VBS MK5 All sizes

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SL2019-678	Check of wiring for actuator Marine: L16/24, L21/31, L27/38, L32/40, V32/40 Stationary: L16/24S, L21/31S, L27/38S Propulsion: L21/31, L27/38, L32/40, V32/40 Dual Fuel: L23/30DF, L28/32DF
SL2019-677	Sulphur corrosion package Marine: L21/31 Stationary: L21/31S
SL2019-676	Preparation for 2020 fuels Marine: L16/24, L21/31, L27/38, L23/30H, L28/32H Stationary: L21/31S, L27/38S, L23/30S, L28/32S, V28/32S, V28/32H
SL2018-667	Ridge Wear at Crankpin Journals (Replacement of SL2017-647/JNN) Marine: L16/24, L21/31, L27/38, L23/30H, L28/32H Stationary: L16/24S, L21/31S, L27/38S, L23/30S, L28/32S, V28/32H, V28/32S Propulsion: L21/31, L27/38, L23/30(A), V23/30(A), L28/32(A), V28/32(A) Dual Fuel: L23/30DF, L28/32DF
SL2018-666	Elongation Measurements of Hydraulically Tightened Bolts (Replacement of SL2018-656/JNN) Marine: L16/24, L21/31, L27/38, L23/30H, L28/32H Stationary: L21/31S, L27/38S, L23/30S, L28/32S, V28/32S, V28/32H Propulsion: L21/31, L27/38, L23/30A, L28/32A, V28/32A Dual Fuel: L23/30DF, L28/32DF
SL2018-661	New Piston Ring Package (Replacement of SL2018-657/JNN) Marine: L23/30H Stationary: L23/30S Propulsion: L23/30A Dual Fuel: L23/30DF
SL2018-657	New Piston Ring Package Replaced by SL2018-661
SL2018-656	Elongation Measurements of Hydraulically Tightened Bolts Replaced by SL2018-666
SL2017-654	Crankshaft Torsional Vibration Damper Marine: L16/24, L21/31, L27/38 Stationary: L16/24S, L21/31S, L27/38S Propulsion: L21/31, L27/38
SL2017-651	Splash Guarding, Connections in the fuel oil and lubricating oil system , Updating of SL2016-636/JWJ MAN B&W two-stroke and MAN four-stroke diesel engines
SL2017-649	Checking and Cleaning of Condensate Drain Trap in Charge Air Drain System GenSet: L16/24, L21/31, L23/30H, L27/38, L28/32H Stationary: L16/24S, L21/31S, L23/30S, L27/38S, L28/32S, V28/32S Propulsion: L21/31, L28/32A Dual Fuel: L23/30DF, L28/32DF, V28/32DF
SL2017-648	New Gasket Material for Roller Guide Housing Marine: L23/30H Stationary: L23/30S
SL2017-647	Ridge Wear at Crankpin Journals Replaced by SL2018-667
SL2017-645	Fretting/Corrosion in Main Bearing Bore Replaced by SL2020-706

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	Engine types
SL2017-641	Fuel Valve Adjustment Marine: L16/24 Stationary: L16/24S
SL2017-640	Heavy Fuel Oil Cleaning (Removal of abrasive particles) Marine: L16/24, L21/31, L23/30H, L27/38, L28/32H Stationary: L16/24S, L21/31S, L23/30S, L27/38S, L28/32S, V28/32S Propulsion: L21/31, L27/38, L23/30A, L28/32A
SL2017-639	New Design of High-Pressure Hydraulic Hoses, (Personnel safety - protective tubing) Marine: L16/24, L21/31, L23/30H, L27/38, L28/32H Stationary: L16/24S, L21/31S, L23/30S, L27/38S, L28/32S, V28/32S Propulsion: L21/31, L27/38, L23/30A, V23/30A, L28/32A, V28/32A
SL2016-636	Splash Guarding , Connections in the fuel oil and lubricating oil system MAN B&W two-stroke and MAN four-stroke diesel engines
SL2016-635	Fretting Marks on Connecting Rod Contact Surfaces Propulsion: L21/31, L27/38 GenSet: L21/31, L21/31S, L27/38, L27/38S
SL2016-634	Ridge Wear at Crankpin Journals Replaced by SL2017-647
SL2016-631	Performance Test of Pilot Operated Check Valves (POCVs) , Updating of SL13-575/BTT VBS Mk 3 all sizes
SL2016-630	Change-over to EAL in Propeller Servo Systems (Replacement of SL13-580/BTT) VBS Mk.1, Mk.2, Mk.3 and Mk.5
SL2016-629	Temperature Range for Propeller VB and VBS all sizes
SL2016-628	Fuel Injection Valve Condition L16/24, L23/30H, L21/31, L27/38, L28/32H, V28/32S
SL2016-627	Tightening of Roller Guide Housing (GenSet) L23/30H Tier I and II, L23/30H Mk2, L23/30S
SL2016-623	Cooling Water Treatment and Periodical Test of the Cooling Water Propulsion and GenSet
SL2016-622	Tightening of Roller Guide Housing (GenSet) Replaced by SL2016-627
SL2016-619	Tightening of Roller Guide Housing (Propulsion) L23/30AK
SL2016-618	Tightening of Roller Guide Housing (GenSet) Replaced by SL2016-622
SL2016-615	Fuel Oil Backflushing Filter L16/24, L21/31, L23/30H, L27/38, L28/32H, V28/32S
SL2015-610	IMO Tier II L23/30H L23/30H-720/750 rpm, IMO Tier II
SL2015-608	Valve Bridge Guide for L27/38 L27/38 GenSet and Propulsion Tier I and Tier II versions
SL2015-606	Check of Tightening of Connecting Rod L16/24, L21/31, L23/30, L27/38, L28/32, V28/32 (all types)

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	Engine types
SL2015-605	Hydraulic Tightening Pressure for Connecting Rod Cancelled
SL2015-603	Publishing of Service Letters on the MAN Diesel & Turbo Website Propulsion and GenSets
SL2015-602	Maintenance and Pressure Test of Lube Oil Cooler L16/24, L21/31, L27/38, L23/30H, L23/30A, L28/32H, L28/32A, V28/32H
SL2015-601	Loosening of Plugs in Piston L28/32H, L28/32A, V28/32H, V28/32S, V28/32A, L23/30, L23/30H, L23/30A, V23/30, V23/30A
SL2015-600	Testing of Overspeed on L23/30H GenSets L23/30H GenSets
SL2015-597	High Exhaust Gas Temperatures and Turbine Cleaning L16/24, L21/31, L23/30H, L27/38, L28/32H, V28/32S
SL2014-595	Cleaning Procedure for Fuel Safety Filter (Supplement to SL13-577/KEL) L16/24, L21/31, L23/30H, L27/38, L28/32H, V28/32S
SL2014-594	Lubricating Oil Consumption L23/30H GenSet
SL2014-593	Guidelines for Operation on Fuels with less than 0.1% Sulphur MAN B&W two-stroke marine diesel engines and Holeby GenSets
SL2014-588	L27/38 Propulsion Woodward Governor Top L27/38 Propulsion
SL2014-586	Handling of Tacho Failures and Reduction of Safety Risks in Plants with AT2000 PCS Propulsion L21/31 and L27/38
SL2014-585	Gear Servo Oil Pumps AMG (all models)
SL2013-583	L16/24 Mk 2 Update Package L16/24
SL2013-582	Lube Oil Treatment :L16/24, L21/31, L23/30H, L27/38, L28/32H, V28/32S
SL2013-580	Change-over to EAL in Propeller Servo Systems Replaced by SL2016-630
SL2013-578	Change-over to EAL (Environmentally Acceptable Lubricant) in stern tube and propeller hub "VB" and "VBS"
SL2013-577	Fuel Safety Filter L16/24, L21/31, L23/30H, L27/38, L28/32H, V28/32S
SL2013-575	Performance Test of Pilot Operated Check Valves (POCVs) Replaced by SL2016-631
SL2013-570	Backup Operation of AT2000 PCS
SL2012-565	Exhaust Gas Temperature Sensors, GenSets GenSet L21/31 and L27/38 Tier II (Engines delivered after 1st January 2011)
SL2012-564	Retrofitting of Old PLC, Type CS31 and AC1131 Replaced by SL2020-700

SL No.	Title
	Engine types
SL2012-563	A New Service for Four-stroke Medium Speed GenSets and Propulsion L16/24, L21/31, L27/38, L32/40CD and V28/32S
SL2012-560	L16/24 Mk. 2 Update Package Replaced by SL13-583
SL2012-559	Valve Adjustment Procedure GenSet L16/24, L21/31, L27/38 Propulsion L21/31, L27/38
SL2012-557	Tightening Torque L21/31 L21/31 GenSet
SL2012-556	New Low Sac Nozzle L21/31 Tier I, GenSet and Propulsion
SL2012-555	Fuel Oil Piping L27/38 Propulsion
SL2011-551	Cylinder Head (broken studs / incorrect type of nuts)
SL2011-550	Turning Valve Bridge
SL2011-547	New Shaft Sealings for Cooling Water Pumps
SL2011-546	Update of Software in Propulsion Control System
SL2011-545	New Improved Site for Service Letters
SL2011-541	Fatigue Piston Cracks on L23/30-series Engines
SL2010-538	New Spring Loaded Seals for Fuel
SL2010-536	Broken Camshaft Bolts (M16 - Quality 12.9)
SL2010-535	Cylinder Condition
SL2010-532	ALERT Service Bulletin - Product Recall Action - ASB2010/03/01
SL2010-531	ALERT Service Bulletin - Product Recall Action - ASB2009/12/23
SL2010-528	Service Letter in Electronic Form
SL2010-527	Updated Quality of Fuel Oil
SL2010-525	Fuel Injection Valve Test
SL2010-523	L16/24 GenSets 2008 Update PrimeServ Retrofitting
SL2010-518	New Course Catalogue of MAN Diesel PrimeServ Academies
SL2009-519	Full Flow High Pressure Filters
SL2009-517	Updated Valve Adjustment Procedure
SL2009-516	Keeping Fuel Rack Position in Zero Position in Case of Two Faulty RPM Pick-ups
SL2009-508	Shaft for Roller at Inlet and Exhaust Valve Guide
SL2009-506	Lifting Tools for Cylinder Unit, Cylinder Liner and Dismantling Tool for Bearing Shell
SL2009-505	New Low Sack Nozzle
SL2008-500	Additional Inspection of Connecting Rods

SL No.	Title
	Engine types
SL2008-494	Exchange of Old ABB CS31 PLC with MicroLogix 1500 PLC from Allen-Bradley
SL2008-493	Exchange of Old ABB CS32 PLC with New ABB AC1131 PLC
SL2007-489	Recall of Connecting Rod Bolts for L23/30H and L28/32H
SL2007-487	Release of New Improved Type of Oil Filter Cartridge
SL2007-486	Bracket for Guidance of Cam Followers on L21/31 Engines
SL2007-485	Service Letter in Electronic Form
SL2007-472	Special Handling of Propeller Blade Screws, Re-fitting
SL2007-470	Propeller VBS-ODS Pitch Feedback System, Item 1
SL2006-468	Inspection and Exchange of Allen-Bradley PLC
SL2005-459	Unintended Loosening of Plugs and Restriction in Piston
SL2005-458	New Relay / Control Box
SL2005-457	Maintenance of the Automatic Lubricating Oil Filter
SL2005-450	Gasket Kit for Cylinder Unit
SL2004-443	Installation of Filter Protection Valve (FP Valve) on the Automatic Lubricating Oil Filter
SL2004-435	Check of Hydraulic Tools - Personnel Safety at Risk
SL2004-434	Maintenance Procedure of Lubricating Oil Filter
SL2004-433	New Piston Ring Package for L/V28/32H with Flame Ring Type Piston
SL2003-430	Inspection and Exchange of Danfoss Pressure Transmitters
SL2003-425	Inspection and Exchange of MAN Exhaust Valve Spindle
SL2003-422	Solas Requirement / Jacketed High Pressure Fuel Pipes
SL2002-411	Solas Requirement / Jacketed High Pressure Fuel Pipes
SL2002-410	Electronic Equipment on Engine Type L27/38 GenSet
SL2002-387	Check of Fuel Oil Piping System
SL2001-392	Cylinder Oils for MC Engines Operating on Low Sulphur Fuels
SL2001-189	Examination of Piston (Only of the MAHLE Type Already Manufactured)
SL2000-380	Check of Fuel Oil System Piping System
SL2000-379	Classification of Service Lettes
SL1999-371	Cylinder Covers
SL1999-364	Year 2000 Product Compliance
SL1999-363	Gasket Kit for Cylinder Unit
SL1998-188	Tightening Procedure for Connecting Rod Screws
SL1998-187	Modification of Piston Ring Package to Include a Nose Minute Ring

SL No.	Title
	Engine types
SL1998-186	Cooling Water Treatment
SL1998-185	Examination of Exhaust Gas Valve Spindle
SL1998-184	O-ring for Water Guide Jacket
SL1998-183	Adjustment Washer between Thrust Pin and Thrust Piece
SL1998-182	Examintation of Piston Pin Bush
SL1998-181	Examination of Piston Pin
SL1997-350	Damage of Main Bearings on Rigidly Mounted Auxiliary Engines Caused by External Vibrations from the Hull Structure
SL1997-349	Gasket Kits for Cylinder Unit
SL1997-335	Adjustment of Camshaft and Maximum Combustion Pressure
SL1997-180	Sealing with PERMATEX 300 Super between Engine Frame and Stud for Cylinder Head
SL1997-179	Modification of Bearings and Holding Screw on NR20 Turbocharger
SL1996-338	Gasket Kits for Cylinder Unit
SL1996-336	Alternative Dimension of Bearing Shells Available for Main, Guide and Crankpin Bearings as well as Oversize Thrust Pieces for the Above-Mentioned Engine Types
SL1996-178	Revised Instruction Concerning Control and Possible Repair to Valve Seat Rings
SL1995-331	New Design of Crankpin Bearing and Main and Guide Bearing
SL1994-325	Monobloc Pistons Made of Nodular Cast Iron with Hardened Ring Grooves
SL1994-321	Reconditioning of Connecting Rods
SL1994-320	Safety Valve
SL1994-314	Starters Based on Air Motors of the Vane Type
SL1994-177	New Fuel Oil Pumps
SL1993-311	Removal of Nozzle Cooling
SL1993-310	Check and Adjustment of Fuel Injection Valves
SL1992-299	Valve Seat Rings
SL1992-298	Valve Seat Rings
SL1992-297	Sticking Fuel Pumps on Engine Operating on HFO
SL1992-296	Fuel Injection Pumps Modified Plunger / Barrel Unit
SL1992-290	Securing of the Piston Pin Position in the Piston on B&W Diesel Engines, Type DM 25 MTBH(S)-40
SL1992-176	Milling of Frame Top Surface
SL1991-289	Service Information on Turbochargers
SL1991-288	Connecting Rods for B&W Diesel Engines, Type DM 26 MTBH(S)(F)-40
SL1991-284	Introduction of Rillenlager for 23 and 28 Engines

SL No.	Title
	Engine types
SL1991-274	Piston and Connecting Rods. Combination of Scraper Rings
SL1991-175	Modification of Ring Package
SL1990-270	Lubrication
SL1990-257	Loop Expansion Joint for Fuel Oil Outlet and Inlet
SL1990-174	Modification in Torsional Vibration Damper
SL1989-255	Condensation of Water in the Charge Air Receiver
SL1989-254	Cleaning of the MAN B&W Turbochargers NR and NR/R Type
SL1989-252	Scale and Corrosion Control in Freshwater Cooling Systems
SL1989-173	Fuel Oil High Pressure Pipe
SL1989-172	Modification of Fuel Injection Pump Element
SL1988-242	Flexible Steel Pipe Connection for Fuel Oil Outlet and Inlet
SL1988-235	Chemical Attack of Flexible Hose Connections of the Type AEROQUIP FC350 Caused by the Decreasing Quality of HFO
SL1988-229	Transverse Play of Rotor
SL1988-228	Dismantling and Reassembling of Cartridge
SL1988-227	Wear Resistant Turbine Nozzle Ring for the MAN B&W Turbochargers
SL1987-215	Piston
SL1987-171	Inspection of Vibration Damper
SL1986-166	SSV-piston
SL1984-204	Blending Unit Booster Pumps in AOB and UF Installations
SL1984-165	Inlet and Exhaust Valves
SL1984-163	Rotocap on Inlet Valves
SL1984-161	Connection Rod, Old and New Designs
SL1983-195	Grey Cast Iron Piston
SL1983-160	Slit Filter on Fuel Injection Valve
SL1983-159	Crack Examination of Piston
SL1982-188	Conversion to Operation on Intermediate Fuel
SL1982-186	Piston
SL1982-185	Connecting Rod, Retightening
SL1982-158	Tightening Moment of Main Bearing Caps
SL1982-157	Torsional Vibration Damper
SL1982-155	Grinding of Valve Seat Rings

SL No.	Title
	Engine types
SL1981-183	Checking of Regulating System of the Fuel Pump when Operating on Low Quality Fuel Oils
SL1981-176	Re-honing of Cylinder Liners
SL1981-174	Mounting of Main Bearing Temperature Sensors
SL1981-173	Counterweights on Crankshaft
SL1981-172	Counterweights on Crankshaft
SL1981-154	Cleaning of Fuel Nozzles
SL1981-153	Tighten-up of Screws, Counterweights
SL1981-152	Tighten-up of Screws, Counterweights
SL1981-151	Temperature Sensors in Main Bearing
SL1981-150	Piston
SL1981-149	Shaft Sealing
SL1981-148	Inlet Valves and Exhaust Valves
SL1981-147	Inlet Valves and Exhaust Valves
SL1981-146	Connecting Rod
SL1981-145	Connecting Rod
SL1981-144	High Pressure Fuel Pipes
SL1981-142	Protection of the Gearbox Oil Pumps
SL1981-141	Blind Plate for Cooling Water Pipes
SL1981-140	Checking of Suction Filters
SL1980-137	Overspeed Stop
SL1980-136	Flange Screw for Propeller Hub
SL1980-133	High Pressure Fuel Pipe
SL1980-132	Stud for Cylinder Cover
SL1980-131	Valve Rotator (Rotocap) on Exhaust Valve
SL1979-152	Sealing between Cylinder Liner and Engine Frame
SL1979-151	Scraper Rings for Pistons
SL1979-150	Fuel Valve Sealing
SL1979-143	Cleaning Systems for Turbochargers
SL1979-141	Fuel Pump Index Alteration when Operating on Heavy Fuel
SL1979-139	Indicator Cocks
SL1979-130	Piston for Cooling and Bilge Pump
SL1979-129	Replacement of Filter Cartridges

SL No.	Title
	Engine types
SL1979-128	Piston, Fractures in Pin-boss
SL1979-126	Fuel Pump Index Reduction
SL1979-124	Nozzle and Holder for Fuel Valve
SL1979-123	Nozzle and Holder for Fuel Valve
SL1978-138	Starting Air Distributor
SL1978-131	Two-valve Cylinder Cover – Gas Leakages
SL1978-130	Fuel Pumps – Bosch Fuel Pumps
SL1977-116	Conical Valve Retainers
SL1977-102	Starting Air Distributor
SL1977-091	Big End Bearing Shells
SL1977-090	Big End Bearing Shells
SL1977-087	Connecting Rod Bolts – Tightening Instruction
SL1976-120	Hydraulic Tool
SL1976-084	Paper Cartridges in Lube Oil Filters
SL1976-081	Bearings for Crankshaft with Reduced Diameter
SL1976-080	Nozzle Cooling
SL1976-079	Starting Valve
SL1976-075	Thermo Feelers for Bearing Supervision
SL1975-117	Oil Collector in Piston
SL1975-115	Screws for Piston Pin
SL1975-114	Stud for Main Bearing
SL1975-073	Tightening of Studs for Cylinder Cover
SL1975-070	Operation on Heavy Fuel
SL1975-069	Hydraulic Jacks for Tightening Studs and Bolt Connections etc.
SL1975-068	Exhaust Valves
SL1975-062	Lubrication of Claw Coupling for Lube Oil Pumps
SL1974-057	Separate Valve Seat Rings
SL1973-113	Dismantling of Threaded Joints
SL1973-049	Clearance of Valve Gear
SL1973-045	Accessories for Hydraulic Tools for Tightening of Bolt Connections, etc.
SL1973-044	Main Bearings
SL1972-107	Tightening of Screws for Piston Pin

SL No.	Title
	Engine types
SL1972-041	Studs for Fuel Oil Pumps
SL1972-035	Main Bearings
SL1972-034	Main Bearings
SL1972-032	Connecting Rod Bolts
SL1972-031	Slipping of Crankshaft
SL1971-106	Stern Tube Stuffing Boxes, Type Mu/Mi
SL1971-024	Rubber Rings on Cylinder Liner
SL1970-019	Cast Iron Pistons
SL1970-016	Water Washing of Turbochargers
SL1969-104	Clamping of Balance Weights
SL1969-010	Crankshafts