

## Machining of large components

#### **MAN PrimeServ**

Used components as good as new – no matter the size. Send us your worn components and get them back true to size. MAN PrimeServ Hamburg offers this service for marine, power, and industrial applications.

Time or budgetary constraints sometimes prevent worn components from being replaced with new ones. MAN PrimeServ Hamburg has the solution for all customers from the marine, power, and industry sectors.

Our workshop is quick, accurate, and flexible. Send us your worn components – no matter the size. We will return them as good as new. Our machinery systems allow us to carry out all kinds of machining work, including restoring components to their original dimensions.



#### Marine and power generation

- Shafts
- Cylinder covers
- Cylinder liners
- Piston rods
- Engine frames (up to 3.5 m height)
- Crankshafts
- Other components on request

#### **Turbomachinery and compressors**

- Turbine housings
- Inner casings
- Rotors
- Stators
- Control valves
- Other components on request

#### Industrial and special equipment

- Electrical generators
- Blowers
- Gearbox housings
- Industrial applications (aluminum plants, steel- and copperworks)



service offering

# Large components welcome

### Multiple applications possible

No matter the component, from gear housings to windmills, steam to gas turbines, engine frames to huge shafts. We rework them all with the highest precision.



#### **Component ranges**

|                                      | Unit              | Value       |
|--------------------------------------|-------------------|-------------|
| X-axis travel                        | mm                | 10,000      |
| Y-axis travel                        | mm                | 2,750       |
| Z-axis travel                        | mm                | 1,000       |
| W-axis travel (Drill spindle)        | mm                | 700         |
| Spindle diameter                     | mm                | <b>⊘130</b> |
| Tool holder                          |                   | SK 50       |
| Rotational speed range               | min <sup>-1</sup> | 5-2,950     |
| Drive/drive power                    | kW                | 42          |
| Machine table clamping surface       | mm                | 1,600×1,600 |
| Maximum load                         | t                 | 12          |
| Machine table clamping surface (New) | mm                | 3,000×2,500 |
| Maximum load (New)                   | t                 | 51          |
|                                      |                   |             |

#### **Key benefits**

- Machining of large parts with high precision based on many years of experience
- Highly flexible adjustment of the different working areas, e.g. steam-tight milling, high face parallelism
- Overall workshop planning (cleaning of large parts, machining on different lathes, assembly area, etc.) contributes to substantial time savings

#### A longer life for your parts

The point here is to give worn parts a longer life instead of replacing them with a costlier new part. The extensive service portfolio at PrimeServ Hamburg includes a center lathe, craning capacity for up to 160 tons, component cleaning, cracked part inspection, welding work, and much more.

#### Get in touch

#### ReCon & Repair experts

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#### How to find us

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#### **MAN Energy Solutions**

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